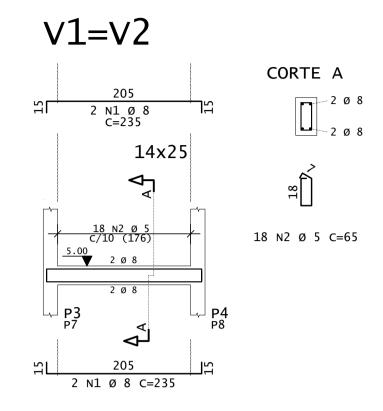
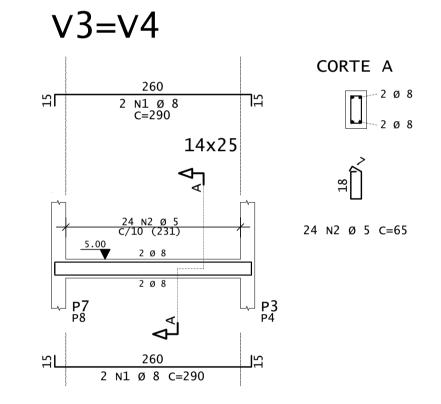
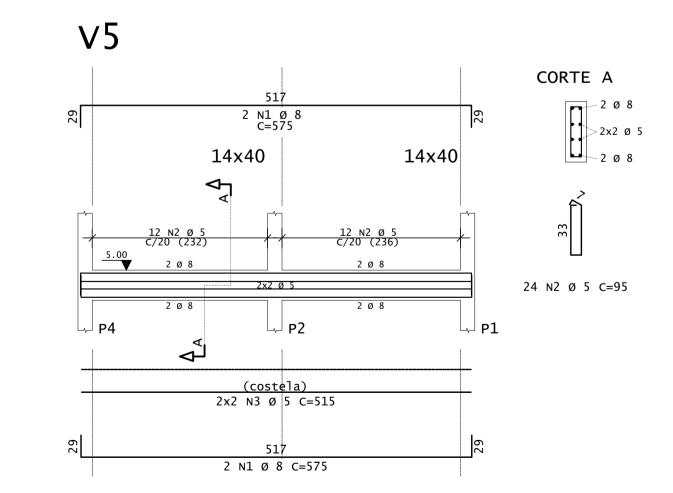


DIÂMETROS DE CURVATURA







AÇO		POS	BIT QUANT COMPRIMENTO		IMENTO	
					UNIT	TOTAL
			mm		cm	cm
V1=V2	(X2)					
	50	1	8	8	235	1880
	60	2	5	36	65	2340
V3=V4 (X2)						
	50	1	8	8	290	2320
	60	2	5	48	65	3120
V5						
	50	1	8	4	575	2300
	60	2	5	24	95	2280
1	60	3	5	4	515	2060

RESUMO DE AÇO								
AÇO	BIT	COMPR	PESO					
	mm	m	kgf					
60	5	98	15					
50	8	65	26					
Peso Total		60 =	15 kgf					
Peso Total		50 =	26 kgf					

